

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

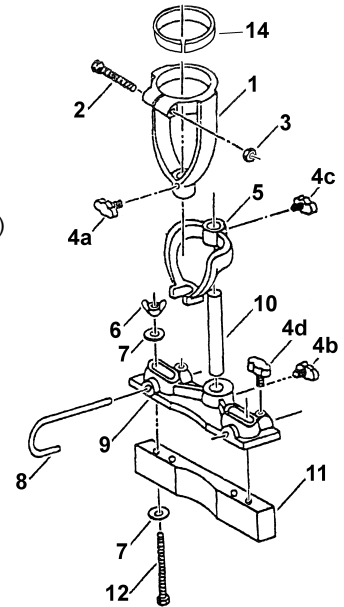
- **WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this equipment.
- ✓ Familiarise yourself with the applications and limitations of the mortising attachment, as well as the potential hazards.
- **WARNING!** Disconnect the drill from the mains power and ensure the spindle is at a complete standstill before changing accessories.
- ✓ Maintain the mortising attachment in good condition.
- ✓ Replace or repair damaged parts. *Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- ✓ Keep work area clean, uncluttered and ensure adequate lighting.
- ✓ Keep tool bits and chisels clean and sharp for best and safest performance.
- **WARNING!** Always wear approved eye or face protection when using the mortising attachment. Use a face or dust mask if dust is generated.
- **WARNING! DO NOT** wear gloves when operating a pillar drill.
- ✓ Keep hands and body clear of the work table when operating the mortising attachment.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings and other loose jewellery and contain and/or tie back long hair.
- ✓ Keep children and unauthorised persons away from the work area.
- ✓ Ensure the workpiece is correctly secured before operating the mortising attachment.
- ✓ Remove adjusting keys and wrenches from the machine and its vicinity before turning it on.
- x **DO NOT** use the mortising attachment for any purpose other than that for which it is designed.
- x **DO NOT** operate the mortising attachment if any parts are damaged or missing, as this may cause failure and/or personal injury.
- x **DO NOT** switch the mortising attachment on whilst the bit or chisel is in contact with the workpiece.
- x **DO NOT** hold the workpiece by hand. Use the clamps provided to secure the workpiece.
- x **DO NOT** allow untrained persons to operate the mortising attachment.
- x **DO NOT** operate the mortising attachment when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✓ When not in use store in a safe, dry, childproof area.

2. INTRODUCTION & CONTENT

The MA10 Mortising Attachment is designed to fit the following Sealey Pillar Drills: PDM100B, PDM155B, PDM170F, PDM210F, GDM50BX, GDM90B, GDM95BX, GDM120BX, GDM150BX, GDM140F, GDM160FX, GDM200F and also drills from other leading suppliers.

CONTENTS:

1. Chisel Holder
 2. Bolt, 5/16" - 18 x 2-1/2"
 3. Nut, 5/16" - 18
 4. Thumb Screw (4)
 5. Arm
 6. Wing Nut, 5/16" - 18 (2)
 7. Washer, 5/16" x 15/16" (4)
 8. Curved Rod
 9. Rod Holder
 10. Steel Rod
 11. Fence
 12. Bolt, 5/16" - 18 x 4" (2)
 14. Reducer (4)
O.D.-65mm, I.D.- 60mm
O.D.-65mm, I.D.- 55mm
O.D.-65mm, I.D.- 52mm
O.D.-65mm, I.D.- 40mm
- Chisel & Bit, 1/4", 3/8", 1/2"
(Not shown on diagram.)



3. ASSEMBLY & USE

Numbers in brackets refer to the item numbers as shown in the assembly diagram above.

- 3.1. Loosely fit bolt (2) and nut (3) to chisel holder (1).
 - 3.2. Mount the chisel holder (1) over the base of the drill quill, using one of the three reducers (14) if necessary, and clamp in place by tightening nut (3). The threaded hole for thumb screw (4a) at base of chisel holder (1), should be facing directly forward.
 - 3.3. Screw thumb screw (4a) into the threaded hole.
 - 3.4. Insert drill bit shaft and the chisel shaft up through the hole at the base of the chisel holder (1) so that drill bit shaft enters chuck.
 - 3.5. With the shoulder on the chisel approximately 1/32" (0.8mm) from the base of the chisel holder (1) lightly clamp the chisel by tightening the thumb screw (4a).
 - 3.6. Push the drill bit up as far as it will go and tighten chuck jaws. Release thumb screw (4a) and push chisel up so that shoulder contacts chisel holder (1), tighten thumb screw (4a). This procedure will give the correct relationship between the cutting edges of the bit and the points of the chisel.
 - 3.7. Place 15/16" washers (7) on bolts (12) and then pass bolts up through drill table and through fence (11) and rod holder (9). Clamp with 15/16" washers (7) and wing nuts (6).
 - 3.8. Slide steel rod (10) into central boss in rod holder (9) and clamp with thumb screw (4b). Slide arm (5) onto rod (10) and clamp with thumb screw (4c).
 - 3.9. Clamp workpiece against fence (11) by using the two hooked rods (8) through the rod holder (9), retained with thumb screws (4d).
 - 3.10. Lower arm (5) onto top of workpiece and clamp in position with thumb screw (4c).
- Note: If mortise is to go right through workpiece remember to fix a 1/2" plywood panel between the workpiece and the drill table to prevent chisel and bit striking the drill table.
- 3.11. Align chisel with workpiece and commence cutting mortise.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product. **WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

INFORMATION: For a copy of our catalogue and latest promotions call us on 01284 757525 and leave your full name, address and postcode.