

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

### 1.1. ELECTRICAL SAFETY

**WARNING!** It is the responsibility of the owner and the operator to read, understand and comply with the following:

You must check all electrical products, before use, to ensure that they are safe. You must inspect power cables, plugs, sockets and any other connectors for wear or damage. You must ensure that the risk of electric shock is minimised by the installation of appropriate safety devices. A Residual Current Breaker (RCCB) should be incorporated in the main distribution board. We also recommend that a Residual Current Device (RCD) is used. It is particularly important to use an RCD with portable products that are plugged into a supply which is not protected by an RCCB. If in any doubt consult a qualified electrician. You may obtain a Residual Current Device by contacting your Sealey dealer.

**You must** also read and understand the following instructions concerning electrical safety.

1.1.1. The **Electricity at Work Act 1989** requires all portable electrical appliances, if used on business premises, to be tested by a qualified electrician, using a Portable Appliance Tester (PAT), at least once a year.

1.1.2. The **Health & Safety at Work Act 1974** makes owners of electrical appliances responsible for the safe condition of those appliances and the safety of the appliance operators. **If in any doubt about electrical safety, contact a qualified electrician.**

1.1.3. Ensure that the insulation on all cables and on the appliance is safe before connecting it to the power supply. See 1.1.1. and 1.1.2. and use a Portable Appliance Tester.

1.1.4. Ensure that cables are always protected against short circuit and overload.

1.1.5. Regularly inspect power supply cables and plugs for wear or damage and check all connections to ensure that none is loose.

1.1.6. **Important:** Ensure that the voltage marked on the appliance matches the power supply to be used and that the plug is fitted with the correct fuse - see fuse rating at right.

1.1.7. **DO NOT** pull or carry the appliance by the power cable.

1.1.8. **DO NOT** pull the plug from the socket by the cable.


1.1.9. **DO NOT** use worn or damaged cables, plugs or connectors. Immediately have any faulty item repaired or replaced by a qualified electrician. When an ASTA/BS approved UK 3 pin plug is damaged, cut the cable just above the plug and **dispose of the plug safely**. Fit a new plug according to the following instructions (UK only).

a) Connect the **GREEN/YELLOW** earth wire to the earth terminal 'E'.

b) Connect the **BROWN** live wire to the live terminal 'L'.

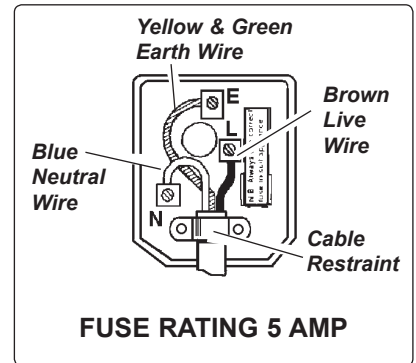
c) Connect the **BLUE** neutral wire to the neutral terminal 'N'.

d) **After wiring, check that there are no bare wires, that all wires have been correctly connected, that the cable outer insulation extends beyond the cable restraint and that the restraint is tight.**

Double insulated products, which are always marked with this symbol , are fitted with live (brown) and neutral (blue) wires only. To rewire, connect the wires as indicated above - **DO NOT** connect either wire to the earth terminal.

1.1.10. Products which require more than 13 amps are supplied without a plug. In this case you must contact a qualified electrician to ensure that a suitably rated supply is available. We recommend that you discuss the installation of an industrial round pin plug and socket with your electrician.

1.1.11. If an extension reel is used it should be fully unwound before connection. A reel with an RCD fitted is preferred since any appliance plugged into it will be protected. The cable core section is important and should be at least 1.5mm<sup>2</sup>, but to be absolutely sure that the capacity of the reel is suitable for this product and for others which may be used in the other output sockets, we recommend the use of 2.5mm<sup>2</sup> section cable.



### 1.2 GENERAL SAFETY

✓ Familiarise yourself with the application, limitations and potential hazards of the tile cutter.

**WARNING!** Disconnect the cutter from the mains power before changing accessories, servicing or performing any maintenance.

✓ The machine must only be serviced by a qualified person or service agent. Contact your Sealey dealer for information.

✓ Place the cutter on a supporting surface strong enough to take the weight of the machine and workpiece during operation.

✓ Keep the work area clean and tidy and free from unrelated materials. Ensure there is adequate lighting.

✓ Inhaling dust can be harmful - always wear respiratory protection and ensure that there is adequate ventilation.

✓ Maintain the cutter in good condition, check moving parts alignment regularly. Keep blade clean and in good condition.

✓ Replace or repair damaged parts. *Use recommended parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*

**WARNING!** Keep all guards and holding screws in place, tight and in good working order. Check regularly for damaged parts.

A guard, or any other part, that is damaged must be repaired or replaced before the tool is next used. The safety guard is a mandatory fitting when the cutter is used on premises covered by the Health & Safety at Work Act.

✓ Before commencing work, ensure the blade is mounted correctly, securely fastened and is compatible with the machine, spindle speed and the material to be cut. Never use a blade which is damaged, bent or warped. Use only recommended blades.

✓ Remove adjusting keys and wrenches from the machine and the vicinity before turning it on.

✓ Machine operators must have received sufficient training and instructions as to the dangers posed by the cutter and the precautions to be observed. Operators must be under the supervision of a person who has a thorough knowledge and experience of the machine and the required guards.

**WARNING!** Wear approved safety eye protection, ear defenders and respiratory protection.

✓ Remove ill-fitting clothing. Remove ties, watches, rings and other loose jewellery and contain long hair.

- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the work area.
- ✓ Avoid unintentional starting and never leave the cutter running unattended.
- x **DO NOT** use the cutter for a task for which it is not designed.
- x **DO NOT** get cutter wet or use in damp or wet locations or areas where there is condensation.
- x **DO NOT** use cutter where there are flammable liquids, solids or gases such as paint solvents and including waste wiping or cleaning rags etc.
- x **DO NOT** operate the cutter if any parts are damaged or missing as this may cause failure and/or personal injury.
- x **DO NOT** operate the cutter when you are tired or under the influence of alcohol, drugs or intoxicating medication.

### 1.3. SPECIFIC SAFETY RULES

- WARNING!** Before each use, check that the blade is secure and not worn or damaged.
- ✓ Hold the workpiece firmly against the fence.
- ✓ Only feed the workpiece into the blade against the rotation of the blade.
- ✓ Avoid subjecting the blade to excessive strain, never force the workpiece. Maintain a controlled progression.
- ✓ Should the blade jam switch the power off immediately to prevent damage to the motor.
- ✓ TO AVOID WORKPIECE "KICKBACK" (when a workpiece is violently thrown back towards you):
  - a) *Keep the blade in good condition.*
  - b) *Keep fence parallel to the blade.*
  - c) **DO NOT** release workpiece until it is clear of the blade.
  - d) **DO NOT** attempt to cut a workpiece that does not have a straight edge to guide along the fence.
- ✓ Use a push stick when cutting narrow workpieces.
- x **DO NOT** use your hands ("free-hand") to guide the workpiece. Hold the workpiece firmly against the fence to guide it into the blade.
- x **DO NOT** place yourself in an awkward operating position where a slip could cause your hand to move into the cutting blade.
- x **DO NOT** stand, or have any part of your body, in line with the plane of the blade.
- x **DO NOT** hold what will become the off-cut (the waste part of the workpiece).
- WARNING! DO NOT** reach over or behind the blade.
- WARNING! DO NOT** attempt to free a jammed blade without first switching off or removing the plug from the mains power supply.
- x **DO NOT** cut any materials other than ceramic tile.
- x **DO NOT** use solvents to clean plastic parts as they may be damaged. Use a soft damp cloth only.
- ✓ Store blades in a safe, dry, childproof location.
- ✓ When not in use, switch off the cutter and remove the plug from the power supply.

## 2. SPECIFICATION & MOUNTING

### 2.1. SPECIFICATION

Table Size.....	395 x 385mm	Speed.....	2800rpm
Motor .....	230V - 500W	Max. Depth of 90° Cut .....	35mm
Blade Ø .....	180mm	Max. Depth of 45° Cut .....	25mm
Blade Bore Ø .....	22mm		

### 2.2. MOUNTING

The cutter should be used on a sturdy workbench (or similar). Ensure that the supporting surface is strong enough to take the weight of the cutter and the workpiece during operation.

- WARNING!** *Dust can be harmful if inhaled. Ensure that there is adequate ventilation and wear respiratory protection.*

## 3. ADJUSTMENTS

### 3.1. ON/OFF SWITCH

The cutter has an magnetic switch (fig.1.5) located on front of the machine. Push the "I" button for ON and the "O" for OFF.

- WARNING! ENSURE CUTTER IS SWITCHED OFF AND DISCONNECTED FROM THE MAINS POWER BEFORE MAKING ADJUSTMENTS.**

### 3.2. TABLE TILT (for bevel cutting)

To tilt the table, loosen both front and rear tilting lock knobs (fig. 1.4) and adjust table to the required angle. Re-tighten the locking knobs.

- WARNING!** *Ensure the lock knobs are securely tightened to prevent table movement during cutting.*

### 3.3. FENCE

3.3.1. Loosen the clamp screw (fig. 1.3) and adjust the fence (fig. 1.2) so that the required cut line on the tile aligns with the blade when the tile is held firmly against the fence face.

3.3.2. After adjusting the fence always ensure that it is parallel to the blade by measuring the position of each end from the "0" graduations on the table. Tighten the clamp screws.

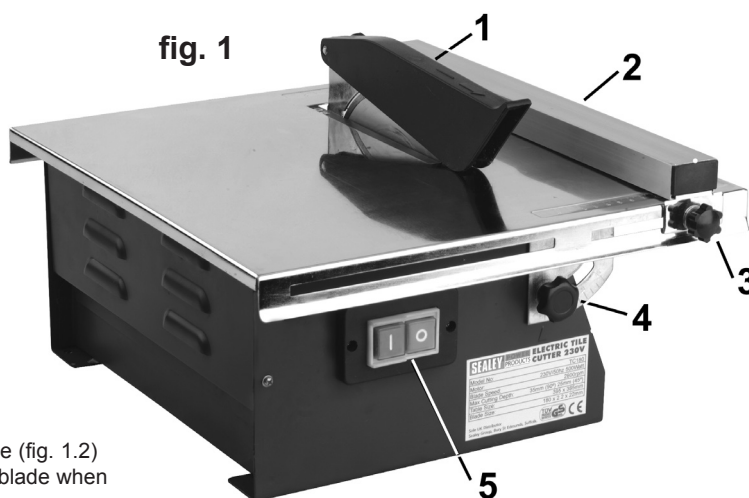


fig. 1

### 3.4. CHANGING THE BLADE

- 3.4.1. Remove the water tray from under the cutter and ensure that the work table is not at an angle.
  - 3.4.2. Tilt the cutter onto the left-hand side and remove the lower blade guard.
  - 3.4.3. Hold the end of the shaft (fig. 2.D) with a spanner on the flats and remove the blade retaining nut (fig. 2.A).
  - 3.4.4. Remove the outer blade washer (fig. 2.B) and the blade.
  - 3.4.5. When fitting the new blade it is very important to ensure that the rotation arrows on the blade match the direction arrow on the blade guard.
  - 3.4.6. Tighten retaining nut while holding shaft end with spanner.
- Note: The two blade washers (fig.2.B & C) are different and must be correctly fitted. The inner washer (C) has a spigot (C1), to locate the blade, which is not present on the outer washer. Each washer **must** be fitted with the flat face in contact with the blade.
- 3.4.7. Replace lower blade guard, stand cutter upright and refit water tray.

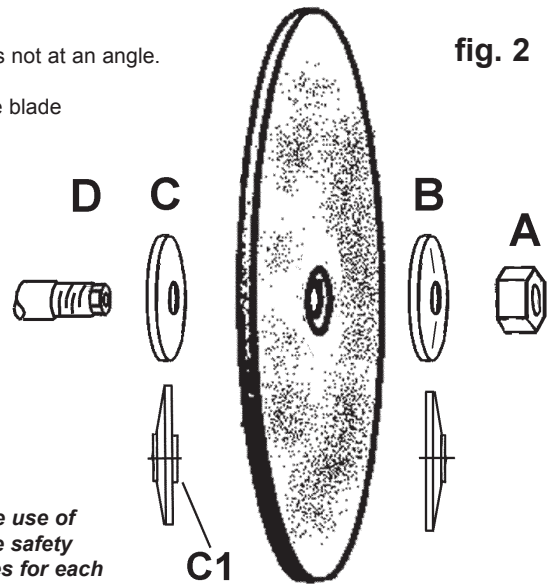


fig. 2

## 4. OPERATING INSTRUCTIONS

**WARNING!** As with all power tools, there are potential hazards involved with the use of this cutter. It is, therefore, vital to ensure you read, understand and apply all the safety instructions in Section 1. Familiarise yourself again with the specific safety rules for each step of the following operation. Failure to do so may cause serious damage and/or personal injury and may invalidate your warranty. Disconnect the cutter from the mains power before making adjustments or changing blades. Ensure that all clamps, screws and nuts are secure and that the blade is in good condition and correctly mounted. ALWAYS have the blade guard down before turning on the cutter. Wear approved safety eye protection.

- 4.1. Fill the water tray approx. two thirds so that the lower blade guard is in the water. The water cools and lubricates the blade during cutting and also helps to suppress the dust.
- 4.2. Set the table tilt angle and the fence position to suit the required cut. Lower the blade guard as far as possible whilst leaving room for the tile to pass beneath it.
- 4.3. Check that everything is ready, plug the cutter into the mains power supply and switch on.
- ☐ **WARNING! DO NOT attempt to pick up an off-cut before the blade has completely stopped.**
- 4.4. Hold work firmly against the fence and table (hold the main section, not the piece that will become the off-cut).
- 4.5. Slowly move the workpiece forward into the rotating blade. Continue holding the workpiece firmly until the cut is complete.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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